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## Hydraulic Vapor Recovery Compressor HVR15-613

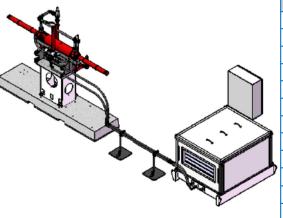
## **Specifications & Performance**

COMPRESSOR				
Type	Hydraulic drive low speed reciprocating compressor			
Capacity Control	Automatic by PLC, 100% turndown			
Wiring	Class 1 Div 2 Hazardous Location			
Piping	SA-106B Threaded Spools			
Compression Cylinder	613 Cylinder			
Max Discharge Pressure	1100 psi std / 1500 optional	7600 kPa / 10300 kPa		
Max ΔP	225 psi	1550 kPa		
Max Design Discharge Temperature	400°F	204°C		
Max Geometric Displacement	28 mcf/d	787 m³/day		
Max Continuous Liquid Flow: 2-Phase	150 bbl/d	24 m <sup>3</sup> /day		

HYDRAULIC POWER PACK			
Driver	15 hp 3 phase TEFC electric motor 1800 rpm		
Pump	Single vane pump		
Hydraulic Oil Filter	6 Micron		
Oil Capacity	34 gal / 129 L		
Cooling	Electric fan, finned tube cooler		
Oil Temperature Control	Automatic warm-up, air intake louver, cold-start protection		
Wiring	General Purpose (remote from compressor)		

CONTROLS AND INSTRUMENTATION			
System Control	PLC with data logging		
Readout	Multifunction LCD Display		
Remote Monitoring	Satellite callout for operating conditions, alarms, shutdowns		

WEIGHTS AND DIMENSIONS					
Compressor on Concrete Slab	2084 lbs / 945 kg	98" x 24" / 248 cm x 61 cm			
Power Pack	1285 lbs / 580 kg	78" x 50" / 198 cm x 126 cm			
Inlet Connector	1" NPT	1" x 48" SS Flex Hose Standard			
Discharge Connector	1" NPT	1" x 48" SS Flex Hose Standard			



ALARMS AND SHUTDOWNS					
	Alarm	Shutdown			
Suction Pressure Low	✓				
Discharge Pressure High	✓				
Differential Pressure High	✓				
Discharge Temperature High	✓				
Hydraulic Oil Temperature Low	✓				
Hydraulic Oil Temperature High	✓	✓			
Hydraulic Oil Leak	✓	✓			
Hydraulic Oil Level Low	✓	✓			
Hydraulic Oil Filter High ∆P	✓				
Motor Overload		✓			
ESD		✓			



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## **Key Features**

- Processes liquids in the compressor (no extra liquids handling equipment required)
- ✓ No operator setup or adjustment needed
- ☑ Minimum moving parts, minimum maintenance
- ✓ Self-start / auto restart after power outage
- ☑ Satellite call system provides instant notification
- Best-in-class reliability (>99.7% uptime)
- ✓ 100% turn down



## HVR15-613 (37cc Hydraulic Pump) Performance

	Discharge Pressure (Max △P 225 psi)								
	psi	25	50	75	100	125	150	175	200
	KPa	172	345	517	689	862	1034	1207	1379
	0	34	33	32	31	30	29	28	27
	0	1.0	0.9	0.9	0.9	0.8	0.8	0.8	0.8
	5	46	45	43	42	41	40	39	38
	34	1.3	1.3	1.2	1.2	1.2	1.1	1.1	1.1
	10	58	57	55	54	53	52	51	50
	69	1.6	1.6	1.6	1.5	1.5	1.5	1.4	1.4
	15	70	69	67	66	65	64	63	62
a n	103	2.0	2.0	1.9	1.9	1.8	1.8	1.8	1.8
Suction Pressure	20	82	81	79	78	77	76	75	74
<u>د</u>	138	2.3	2.3	2.2	2.2	2.2	2.2	2.1	2.1
ţ	25		93	91	90	89	88	87	85
Su	172		2.6	2.6	2.5	2.5	2.5	2.5	2.4
	30		105	103	102	101	100	98	97
	207		3.0	2.9	2.9	2.9	2.8	2.8	2.7
	35		117	116	114	113	111	110	109
	241		3.3	3.3	3.2	3.2	3.1	3.1	3.1
	40		129	128	126	125	123	122	121
	276		3.7	3.6	3.6	3.5	3.5	3.5	3.4
	45		142	140	138	137	135	134	133
	310		4.0	4.0	3.9	3.9	3.8	3.8	3.8
	50			152	150	149	147	146	144
	345			4.3	4.2	4.2	4.2	4.1	4.1

Flow rates based on 100% gas fillage. Liquid volumes reduce gas throughput as a % of swept volume. Flow rates in mscf/d ( $e^3m^3/day$ ). 15% correction factor applied to flow rates. Grey cells indicate 20HP motor.

\*Our team will be pleased to assist you with ideal HVR sizing and configuration for your operation.



